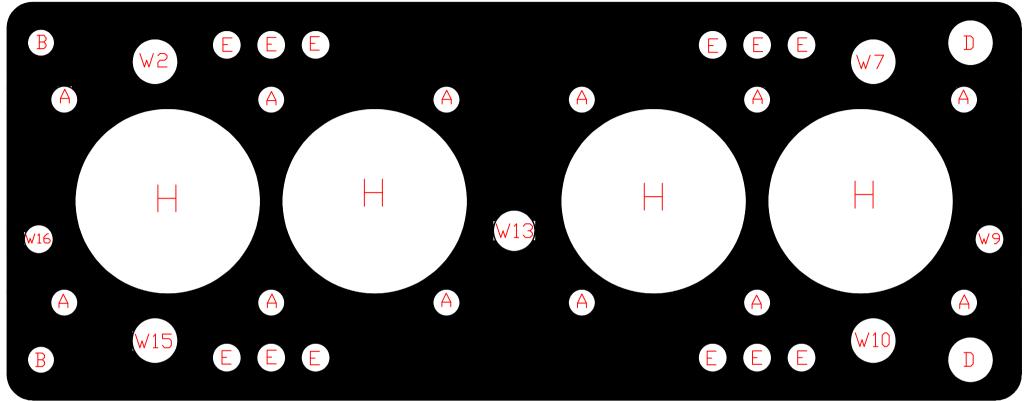
IF IN DOUBT ASK.

DO NOT SCALE DRAWING.



ISS	BY	DATE	CHANGE	APR	ISS	BY	DATE	CHANGE	APR
7	JG	13/2/11	RE-DRAWN ON AUTO CAD. 4 SHEETS CREATED, SAC TRACK ADDED MAT. CHANGE. ALL 12/4 GASKETS COMBINED.		9	JG	19/12/14	BLACKS CREATED FOR QUALITY CONTROL. SHEETS 6, 7, 8. RAISED.	GP
8	JG	12/8/13	4 SETS OF 3 HOLES E Ø0.437 WAS @ DIM. 2.344. NOW @ 2.3125.						
	1			ı					1 1

REMOVE BURRS & SHARP CORNERS.

PROTECT FOR STORAGE. PART NO.

RILEY REGISTER SPARES LTD.

DRAWN TO BS 308, LIMITS OF SIZE ARE WITH DEPENDENCY OF SIZE & FORM EXCEPT WHERE GEOMETRIC TOLERANCE IS APPLIED.

SURFACE FINISH <125µin CLA UNLESS OTHERWISE STATED.

UNSPECIFIED +/- 0.010 ALL DIMENSIONS ARE IN **INCHES**

HALF SIZE ON CAD.

J.H.G. 19/12/14. APPROVED. J. COLLINS.

DRAWN.

MATERIAL:-FEDERAL MOGUL CEMJO.
THICKNESS 0.062 TITLE CYLINDER HEAD GASKET 12/4.

R1076M DNLY

PROJECTION 3RD ANGLE SCALE:- DRAWN

HOLES SHOWN THUS, ARE TO BE EYELETTED USING STAINLESS STEEL AND ARE DESIGNATED 'H'.

DATE.

REINFORCEMENT 0.010 THICK SHOWN THUS, 4 DFF PER GASKET. MATERIAL BRASS, SEE NOTE.

SHEET 8 DF 8 ISSUE 9A.