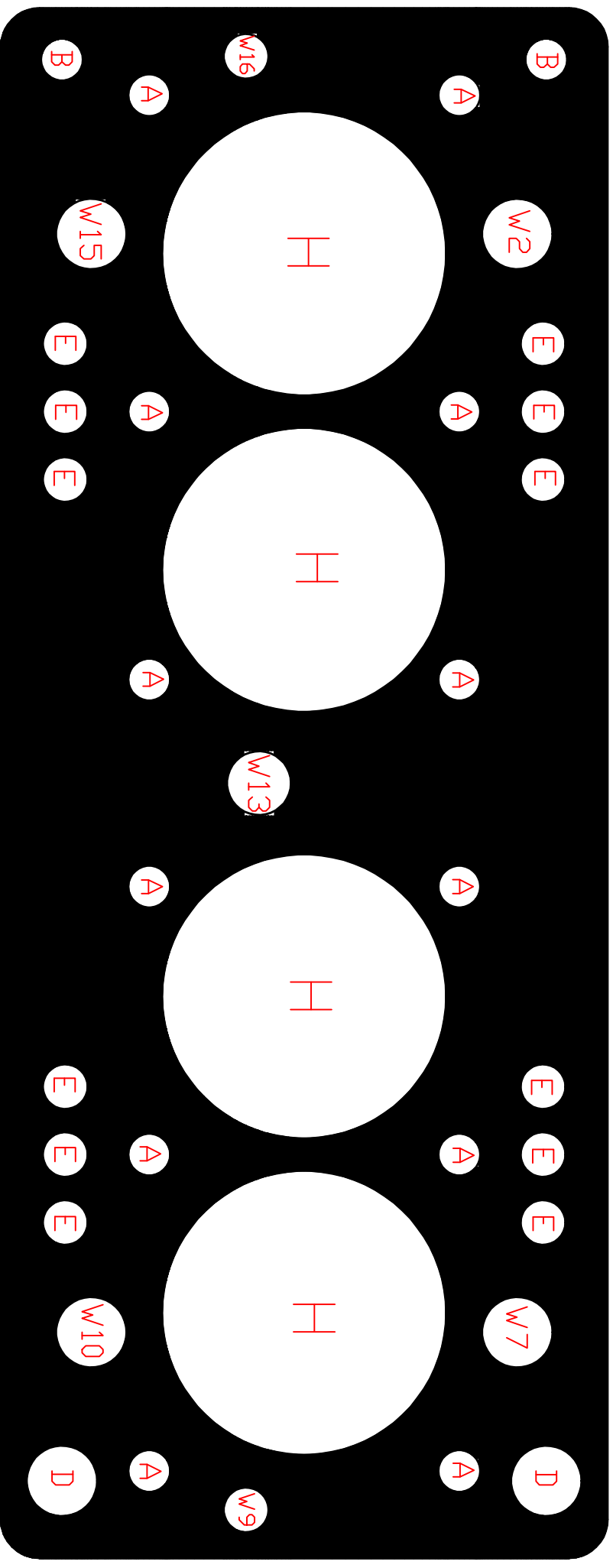


IF IN DOUBT ASK.

DO NOT SCALE DRAWING.



| | | | | | | | |
|---|------|---------|-----|--------|------|----------|-----|
| ISS BY | DATE | CHANGE | APR | ISS BY | DATE | CHANGE | APR |
| 8 | JG | 12/8/13 | | | | | |
| 4 SETS OF 3 HOLES, E 00437 WAS & DIM. 2344, NDV & 23125. | | | | | | | |
| 7 | JG | 13/2/11 | | 9 | JG | 19/12/14 | GP |
| RE-DRAWN ON AUTO CAD. 4 SHEETS CREATED. SAC TRACK ADDED. MAT CHANGE. ALL 12/4 GASKETS COMBINED. | | | | | | | |
| BLACKS CREATED FOR QUALITY CONTRL. SHEETS 6, 7, 8 RAISED. | | | | | | | |

| | | | | | | | | | | | |
|---|--|----------------------------------|--|--|--|--|--|----------------------------------|--|----------------------|--|
| DRAWN TO BS 308, LIMITS OF SIZE ARE WITH DEPENDENCY OF SIZE & FORM EXCEPT WHERE GEOMETRIC TOLERANCE IS APPLIED. | | UNSPECIFIED TOLERANCES +/- 0.010 | | DRAWN DATE: 19/12/14. | | MATERIAL:- FEDERAL MDGUL CEMJD THICKNESS 0062 | | TITLE CYLINDER HEAD GASKET 12/4. | | PART NO. R1076M ONLY | |
| SURFACE FINISH $\leq 125\mu\text{m}$ CLA UNLESS OTHERWISE STATED. | | ALL DIMENSIONS ARE IN INCHES | | APPROVED: J. COLLINS. | | REINFORCEMENT 0010 THICK SHOWN THUS. 4 OFF PER GASKET. MATERIAL BRASS. SEE NOTE. | | PROTECT FOR STORAGE. | | SHEET 8 OF 8 | |
| SCALE:- DRAWN HALF SIZE ON CAD. | | PROJECTION 3RD ANGLE | | Holes shown thus, are to be eyeleted using stainless steel and are designated 'H'. | | REINFORCEMENT 0010 THICK SHOWN THUS. 4 OFF PER GASKET. MATERIAL BRASS. SEE NOTE. | | PROTECT FOR STORAGE. | | ISSUE 9A. | |



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