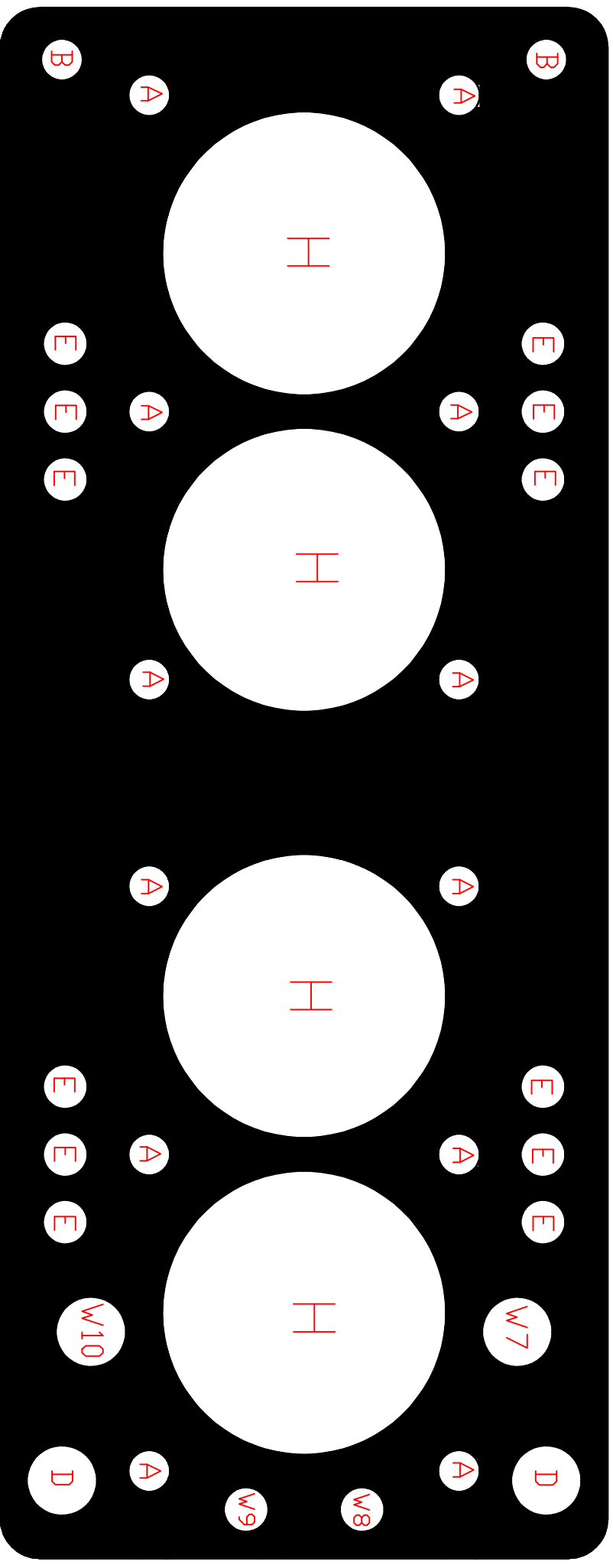


IF IN DOUBT ASK.

DO NOT SCALE DRAWING.



ISS BY	DATE	CHANGE	APR	ISS BY	DATE	CHANGE	APR
8	JG	12/8/13	4 SETS OF 3 HOLES, E 00437 WAS & DIM: 2344, NDV & 23125.				
7	JG	13/2/11	RE-DRAWN ON AUTO CAD. 4 SHEETS CREATED. SAC TRACK ADDED. MAT CHANGE. ALL 12/4 GASKETS COMBINED.	9	JG	19/12/14	BLACKS CREATED FOR QUALITY CONTRL. SHEETS 6, 7, 8 RAISED

DRAWN TO BS 308, LIMITS OF SIZE ARE WITH DEPENDENCY OF SIZE & FORM EXCEPT WHERE GEOMETRIC TOLERANCE IS APPLIED.		UNSPECIFIED TOLERANCES +/- 0.010		DRAWN DATE: 19/12/14.		MATERIAL:- FEDERAL MOGUL CEMJUL THICKNESS 0062		TITLE CYLINDER HEAD GASKET 12/4.		PART NO. R413M ONLY	
SURFACE FINISH $\leq 125\mu\text{m}$ CLA UNLESS OTHERWISE STATED.		ALL DIMENSIONS ARE IN INCHES		APPROVED: J. COLLINS.		REINFORCEMENT 0.010 THICK SHOWN THUS. 4 OFF PER GASKET. MATERIAL BRASS. SEE NOTE.		PROTECT FOR STORAGE.		SHEET 7 OF 8	
SCALE:- DRAWN HALF SIZE ON CAD.		PROJECTION 3RD ANGLE		Holes shown thus, are to be eyeleted using stainless steel and are designated 'H'.						ISSUE 9A.	



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