Timing gear 9HP 9E359.

There are three holes 3/32” diameter drilled radially through the outer diameter of the gear, between the gear teeth. There is also another similar hole drilled through the central hub of the gear opposite one of the three holes drilled between the gear teeth.

When the oil pump eccentric drives have been fitted to the gear the hub of the eccentrics must be drilled 3/32” diameter to break through into the bore by passing a drill through the hole between the teeth and the hole in the hub of the gear. It may be necessary to use a long-series drill to achieve this.